

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 19.01.17	Job No.:	ADR Yes/No: <u>NO</u>	ADR Date: <u>—</u>	ECN #: <u>19- 514</u>
Product No.: DART TOOLING MD		Created By: <u>VM</u>	Approved By: <u>[Signature]</u>	
Product Name:		Checked By: <u>[Signature]</u>		

Reason for Change:  
NEW ISSUE

Documents Released:

RBD29904 REV A

IF APPLICABLE:    NCR: \_\_\_\_\_    PAR: \_\_\_\_\_    CAR: \_\_\_\_\_    CIR: \_\_\_\_\_    URF: \_\_\_\_\_

PAPERWORK UPDATE ☐    PARTS MUST COMPLY ☐    PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		<u>md. 19.01.17</u>
12	Update Product Specification Files (Bluefiles)	N			<u>md. 19.01.17</u>
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		<u>md. 19.01.17</u>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	<u>Y</u>	<u>mg</u>		<u>md. 19.01.17</u>
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	<u>Y</u>	<u>MD</u>		<u>md</u>
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

RELEASE REV A NEW ISSUE  
PARTS MADE AT REV. C ARE SATISFACTORY. ANODIZE FINISH COLOUR NOT CRITICAL

N/A  
19.01.17

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

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**DART AEROSPACE LTD**

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Product No.: DART TOOLING MD		Created By: <i>VM</i>	Approved By: <i>[Signature]</i>	
Product Name: <i>Hoist Adapter "D" model</i>		Checked By: <i>[Signature]</i>		

Reason for Change:  
NEW ISSUE

Documents Released:

RBD29904 REV A

IF APPLICABLE:    NCR: \_\_\_\_\_    PAR: \_\_\_\_\_    CAR: \_\_\_\_\_    CIR: \_\_\_\_\_    URF: \_\_\_\_\_

PAPERWORK UPDATE ☐    PARTS MUST COMPLY ☒    PREVIOUS PARTS SATISFACTORY ☐

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Description / Action:

RELEASE REV A NEW ISSUE

*N/A see attached*  
*19.01.17*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

Job: _____  Part No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	<b>DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Water Jet <input type="checkbox"/>            Supplier <input type="checkbox"/>            Quality <input type="checkbox"/> </div> </div>			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
<b>Root Cause</b>  <div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/>            Manufacturing Process <input type="checkbox"/>            Equip/Tooling <input type="checkbox"/>            Handling/Presservation <input type="checkbox"/>            Material <input type="checkbox"/>            Product Improvement <input type="checkbox"/>            Process Improvement <input type="checkbox"/>            Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced  <input type="checkbox"/> Bending  <input type="checkbox"/> Crushing  <input type="checkbox"/> Cracks  <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist  <input type="checkbox"/> Marks/Chatter  <input type="checkbox"/> Mislabeled         </div> </div>		<b>FAULT CATEGORY</b>  <div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination  <input type="checkbox"/> Misaligned/off center  <input type="checkbox"/> BOM/Route  <input type="checkbox"/> Broken/Damage/Defect  <input type="checkbox"/> Incomplete/Unclear Instructions  <input type="checkbox"/> Drill Holes  <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Folio/Program  <input type="checkbox"/> Grain Direction  <input type="checkbox"/> Weld  <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong  <input type="checkbox"/> Outside Tolerance  <input type="checkbox"/> Drawing  <input type="checkbox"/> Finish  <input type="checkbox"/> Part Lost/Missing  <input type="checkbox"/> Misread         </div> </div>			
Other/Details:					

## Linda Lacelle

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**From:** Ketan Tailor  
**Sent:** Thursday, January 17, 2019 11:37 AM  
**To:** Daniel Paquette; Linda Lacelle  
**Cc:** Vanessa Morel; Michael Lee; David Duval  
**Subject:** RE: ECN 19-514

Hey Dan,

The parts that we have at Rev. C are still good. It's only the finish that has changed.

Thanks,  
Ketan

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**From:** Daniel Paquette <[dpaquette@dartaero.com](mailto:dpaquette@dartaero.com)>  
**Sent:** January-17-19 11:11 AM  
**To:** Linda Lacelle <[llacelle@dartaero.com](mailto:llacelle@dartaero.com)>; Ketan Tailor <[ktailor@dartaero.com](mailto:ktailor@dartaero.com)>  
**Cc:** Vanessa Morel <[vmorel@dartaero.com](mailto:vmorel@dartaero.com)>; Michael Lee <[mlee1@dartaero.com](mailto:mlee1@dartaero.com)>; David Duval <[dduval@dartaero.com](mailto:dduval@dartaero.com)>  
**Subject:** RE: ECN 19-514

Linda, From what I can tell it's the Anodize red instead of clear the hardware is the same.

Ketan, we have 11 of these in stock made at rev C. Are these still good? Please advise.

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**From:** Linda Lacelle <[llacelle@dartaero.com](mailto:llacelle@dartaero.com)>  
**Sent:** Thursday, January 17, 2019 10:39 AM  
**To:** Daniel Paquette <[dpaquette@dartaero.com](mailto:dpaquette@dartaero.com)>  
**Subject:** FW: ECN 19-514

What has changed on this pls?

**From:** Michelle GagnonDonovan <[mgagnondonovan@dartaero.com](mailto:mgagnondonovan@dartaero.com)>

**Sent:** Thursday, January 17, 2019 10:26 AM

**To:** Daniel Paquette <[dpaquette@dartaero.com](mailto:dpaquette@dartaero.com)>; David Duval <[dduval@dartaero.com](mailto:dduval@dartaero.com)>; David Logan <[dlogan@dartaero.com](mailto:dlogan@dartaero.com)>; Eric Downing <[edowning@dartaero.com](mailto:edowning@dartaero.com)>; Eric Lalande <[elalande@dartaero.com](mailto:elalande@dartaero.com)>; Jean Francois Sauve <[jfsauve@dartaero.com](mailto:jfsauve@dartaero.com)>; Jean-Luc Menard <[jmenard@dartaero.com](mailto:jmenard@dartaero.com)>; Jennifer Renwick <[jrenwick@dartaero.com](mailto:jrenwick@dartaero.com)>; Jesse White <[jwhite@dartaero.com](mailto:jwhite@dartaero.com)>; Linda Lacelle <[llacelle@dartaero.com](mailto:llacelle@dartaero.com)>; Lisa McMachen <[lmcmachen@dartaero.com](mailto:lmcmachen@dartaero.com)>; Marc Bellavance <[mbellavance@dartaero.com](mailto:mbellavance@dartaero.com)>; Marcel Daviau <[mdaviau@dartaero.com](mailto:mdaviau@dartaero.com)>; Marie Lajeunesse <[mlajeunesse@dartaero.com](mailto:mlajeunesse@dartaero.com)>; Patrick Duval <[pduval@dartaero.com](mailto:pduval@dartaero.com)>; Robert Aboud <[raboud@dartaero.com](mailto:raboud@dartaero.com)>; Ross Black <[rblack@dartaero.com](mailto:rblack@dartaero.com)>; Steven Drouin <[sdrouin@dartaero.com](mailto:sdrouin@dartaero.com)>; Steven Hemmerich <[shemmerich@dartaero.com](mailto:shemmerich@dartaero.com)>; Support Eugene <[support.or@dartaero.com](mailto:support.or@dartaero.com)>; Support Hawkesbury <[support.on@dartaero.com](mailto:support.on@dartaero.com)>

**Subject:** ECN 19-514

Hello All,

Please find a copy of ECN 19-514 attached.

Thank you,

**Michelle Gagnon-Donovan**

*Document Control*

**DART AEROSPACE**

T 1 613 632-5300 > 251

[www.dartaerospace.com](http://www.dartaerospace.com)

